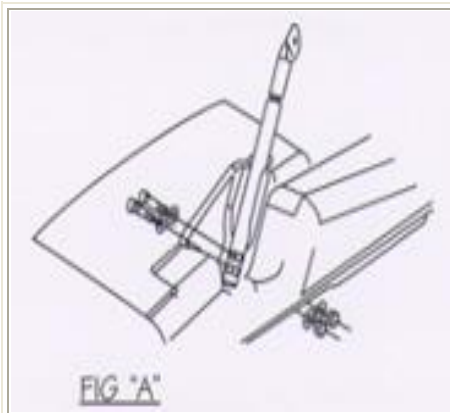


!! STOP !!

Before beginning assembly

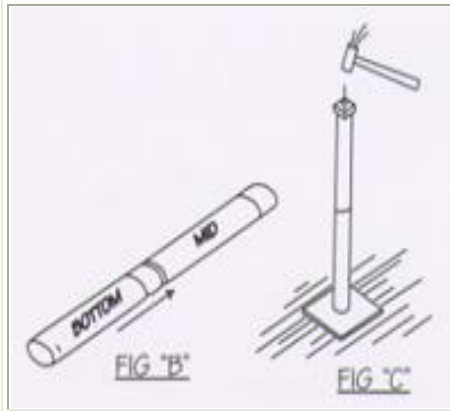
Be sure to identify and inventory ALL parts using the check list provided here and inside the bolt kit.

If there are any parts missing please call our service department.



STEP 1

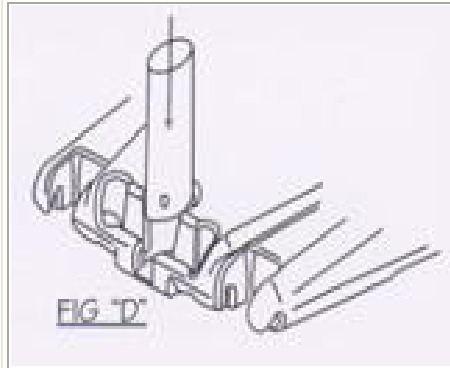
Install support tubes (MST) to base (PCB) using 4 - M8 x 50 hex head bolts (A) and 1 - M8 flat washers (C) on each side (4 total) secure support tubes with 4 - M8 nuts (B) per fig. "A"



STEP 2

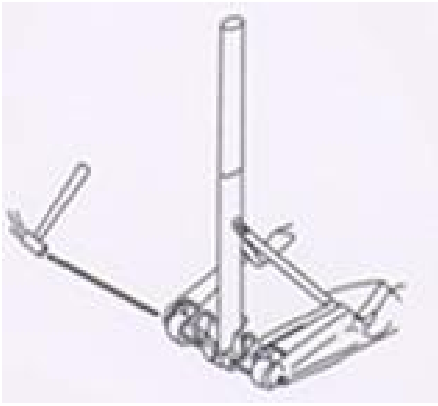
Take the mid pole section and place it on top of the bottom pole section (see here for identification) per fig. "B" and firmly drive together using a hammer and a block of wood per fig. "C".

When the mid and bottom section are secure repeat this step with the top section.



STEP 3

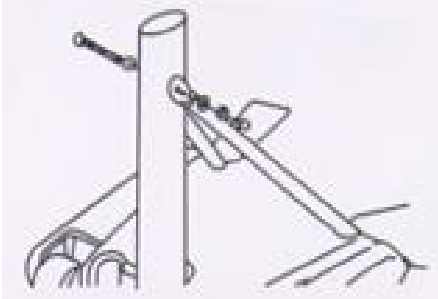
Place assembled pole into base (PCB) with the holes at the bottom offset toward the front of the base per fig. "D"



STEP 4

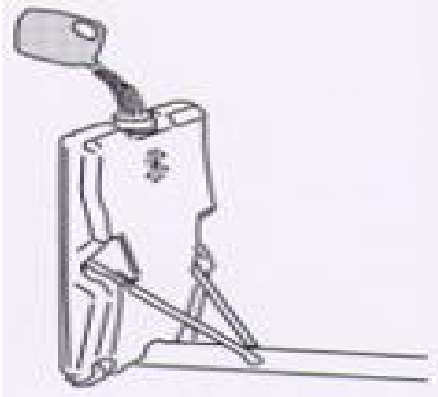
With assembled pole in position place the axle (AX) through the outside slot (it may be necessary to tap the end of the axle with a hammer). Align the first wheel (WH) so the axle will slip through the center, continue to insert the axle through the pole (it may be necessary to tilt the pole to guide the axle through the pole). Once the axle is through the pole align the second wheel (WH) as above and finish tapping the axle through.

Note: - shaft should have a tight fit to ensure stability.



STEP 5

Connect main support tubes (MST) to the bottom pole using a M8 x 110 long hex head bolt (F). Put a flat washer (C) on each side of the pole and 1 - M8 lock washer (H).



STEP 6 Caution: 2 adults recommended for this step !!!

Using eight (8) 25 kg bags of clean dry sand tip the partially assembled unit forward and fill the base (PCB) tapping the base periodically to ensure the entire base is full. When the base is full place cap (FC) over opening and twist on. Carefully lower the unit to its upright position.

The unit will weigh approx. 190 kg at this time.

Warning:

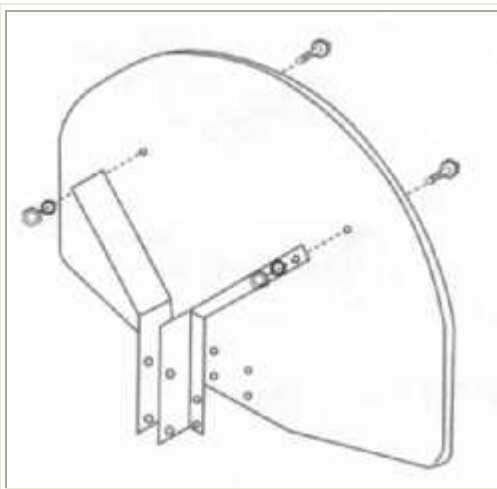
This unit can hold 120 litres of water instead of sand. In case of using water make sure that closing cap (FC) and ring gasket close the base correctly. In case of using water we strongly advise to control the tightness of the base every time You are going to play.

!!! STOP !!!

BEFORE CONTINUING ASSEMBLY

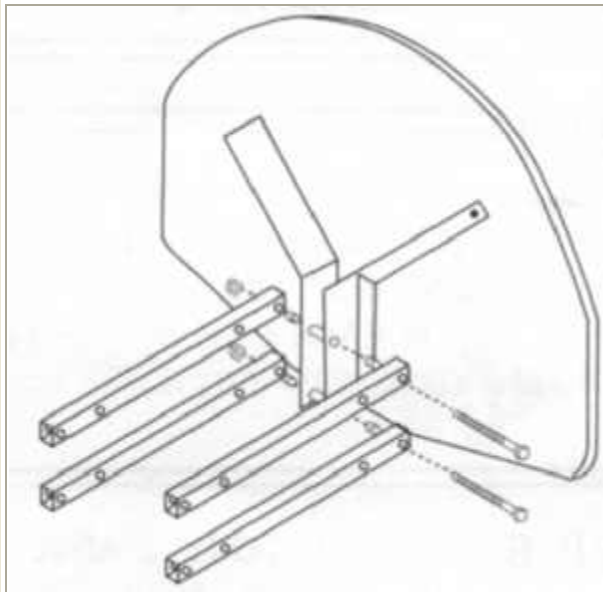
Backboard and goal should be assembled at ground level.

Assembly at top of pole could result in injury



STEP 7

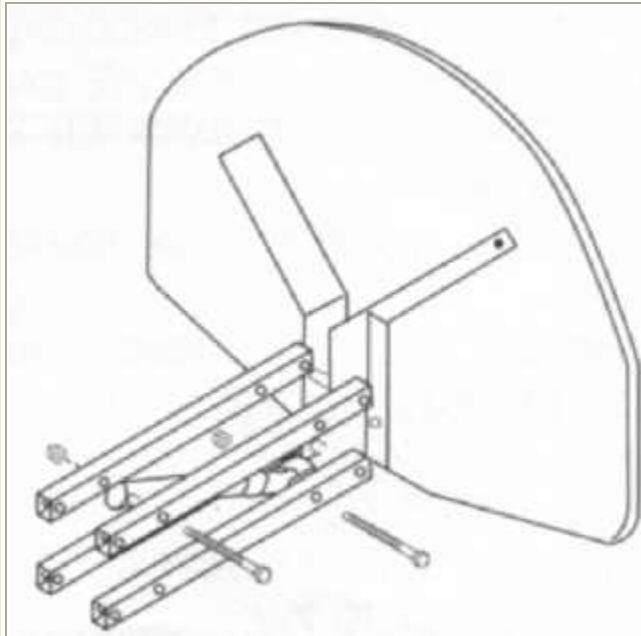
Attach the backboard brackets (BSA) to the backboard (BB) using 2-M8x50 LG carriage bolts (D) and 20M8 flat washers (C), 2-M8 nuts (B).



STEP 8

Attach extension tubes (ET) to backboard brackets (BSA) with 2-M10x145 LG hex head bolts (J), 2- 14x42 LG bushings (N), 4- 25x20 LG nylon bushings and secure with 2-M10 reversible locking hex nuts (K)

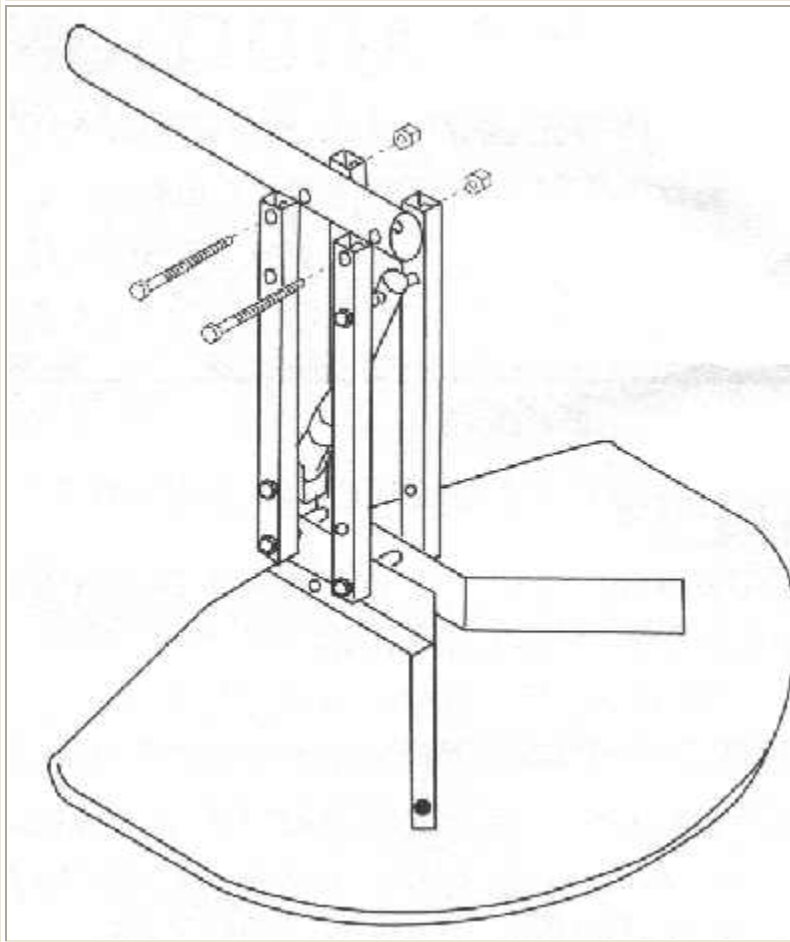
Caution: Do not tighten M 10x145 long bolt at this time



STEP 9

Attach adjustable mechanism (AM) using 2-M10x145 hex head bolts (J) and secure with 2-M10 reversible locking hex nuts (K).

Note: - Do not tighten at this time

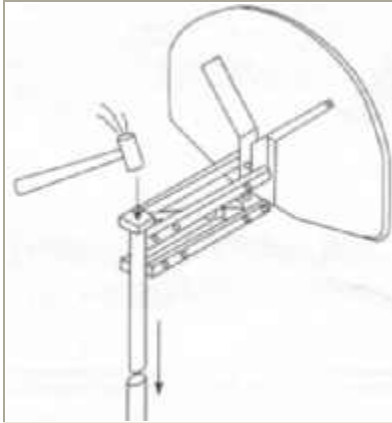


STEP 10

With assembly laying on the ground , attach top pole (OP) to the extension tubes (ET) using 2-M10x145 head bolts (J), 4-M10 nylon washers (P) between extension tubes and the pole, and secure with 2-M10 reversible locking hex nuts (K)

At this time M10x145 LG bolts should be tightened. There should be no side to side movement when bolts are tight.

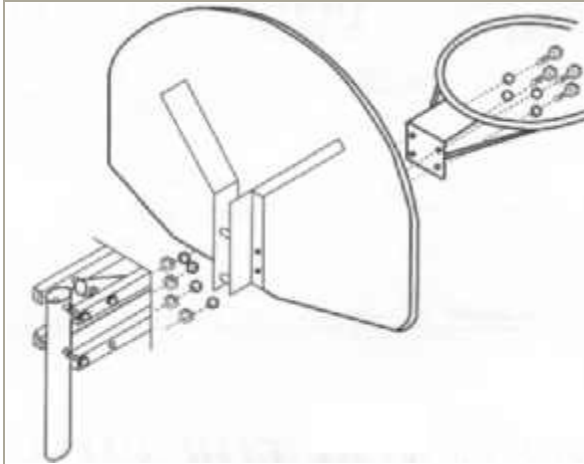
Take care not to over tighten. If the bolts are too tight bending may occur.



STEP 11

Lift assembly and place onto top of the partially assembled pole section (OP). Drive the assembly onto the pole section with a hammer and a block of wood, as in [step 2](#).

Caution: 2 adults are recommended for this step.



STEP 12

Attach goal (BR) directly to backboard (BB) and brackets (BSA) using 4-M8x50 LG. hex head bolts (A), and 4-M8 nuts (B)



STEP 13

Using the large loops of the net install onto the "no-ties"

ADDITIONAL STABILITY

If the unit is being used in a playing field or similar, outside additional stability can be achieved by using the ground anchor as described in step 14 below.



STEP 14

Locate the unit at desired playing location. Start the installation of the ground anchor (GA) by hand approximately 8 cm behind unit. Finish installing the anchor by inserting a large screwdriver into the eye of the anchor and twisting until only the eye is remaining above ground.

The opening of the eye should face away from the unit. Next slip the safety rope over and into the eye of the anchor.

Caution: before installing the ground anchor, check for underground pipes and cables.

POLE MAINTANCE

Periodically wipe down pole with a damp cloth to remove dirt, pesticides, herbicides, etc. This routine will prolong the life of Your pole.

If Your pole becomes scratched and rust begins to appear, repair by using rust proof gloss black paint (follow instructions on paint can)