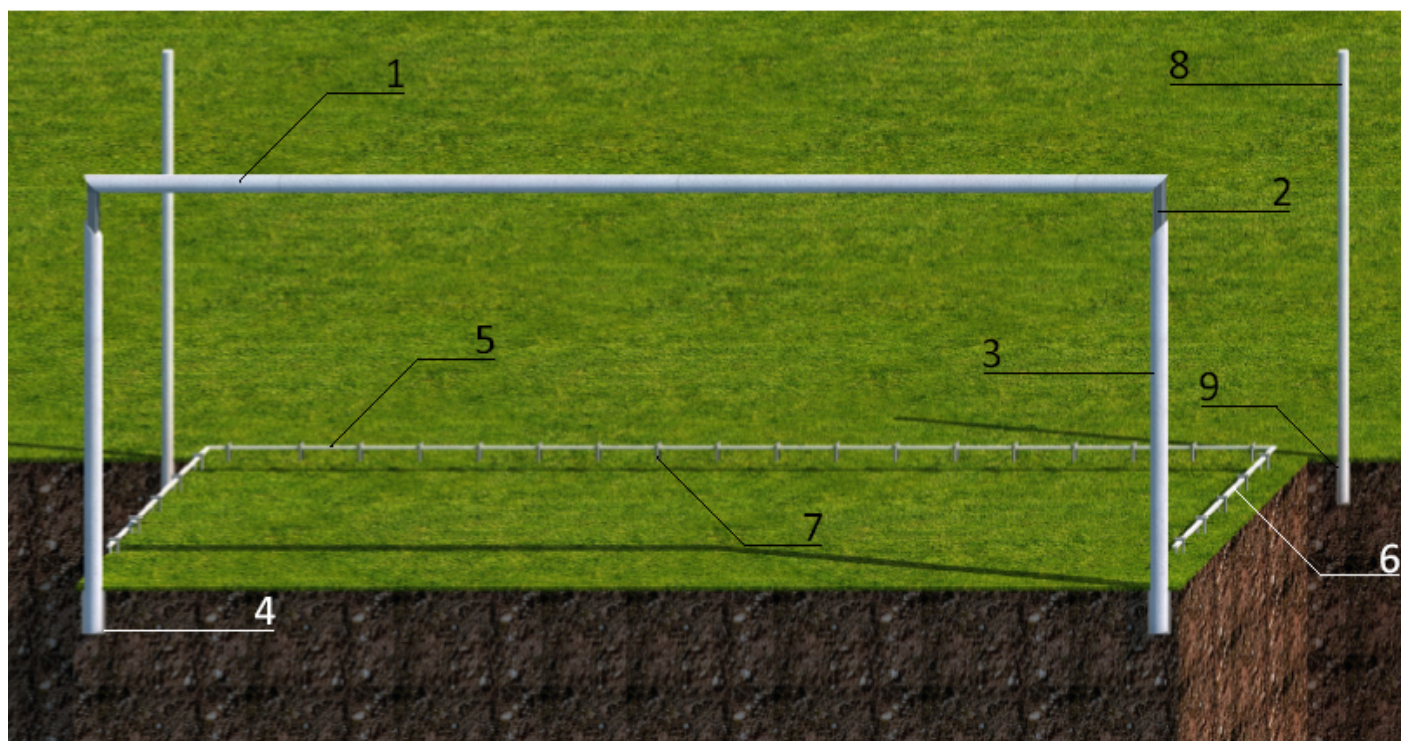


# Football goal code 404

## Components

1. Crossbar, aluminium profile (100mmx120mm)
2. Connection
3. Sidebar
4. Metallic holder for the sidebar
5. Net bar for the depth
6. Net bar for the depth
7. Fixing clams
8. Net pole (for fixing the net)
9. Metallic holder for the
10. Assembly kit



## **Assembly instructions**

In order to assure a good fixing for the football goal we encourage you to follow the next steps:

### 1. Assembly the football goal

- fix the connection (pos 2) into the two side of the crossbar (pos 1); the assembly of the connection is done with the screws for the assembly kit (4 screws M8x35).

- after the fixing of the crossbar insert the sidebars ( pos 3) into the connections, which are already fixed into the crossbar. Be sure that the sidebars are proper inserted – gap between the crossbar and the sidebar must be null. Fix the screws into position (4 screws M8x35) – same operation like the fixing the connections into the crossbar.

- insert the metallic holder for the sidebar until the end of the sidebar reaches the end of the metallic holder.

- during the execution of the above steps be sure to check the perpendicularity and the alignment of the football goal.

### 2. Concrete foundation

- establish the location where the football goal will be placed.

- on the spot dig a hole with the following dimensions: width=500 mm; length=500 mm; depth=800 mm. Pour concrete B25 on the bottom of the hole (a layer of maximum 320 mm) and insert the assembled football goal with the metallic holders in places. Assure that the football goal is placed in proper position (perpendicularity and alignment). Also check that the height of the football goal is the right one and that the metallic holder is not over the level zero of the field. Pour the concrete around the metallic holder and fix the football goal at the position until the concrete is dry.

- for the net pole repeat the process, exception the dimensions of the foundation: width=300 mm; length=300 mm; depth=400 mm.

### 3. After the football goal is fixed into place mount the net bars for the depth.

For any questions do not hesitate to contact us:

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